

1. MIL-W-13355 SHALL APPLY.
 2. EACH MAGAZINE ASSEMBLY SHALL BE CAPABLE OF WITHSTANDING A 20 ROUND FUNCTION FIRING TEST WHEN FIRED IN THE M14A1 RIFLE WITHOUT MALFUNCTION ATTRIBUTABLE TO THE MAGAZINE. AFTER FIRING THE 20th ROUND FROM THE MAGAZINE, THE MAGAZINE FOLLOWER SHALL ACTUATE THE WEAPONS BOLT CATCH TO HOLD THE BOLT IN THE OPEN POSITION.

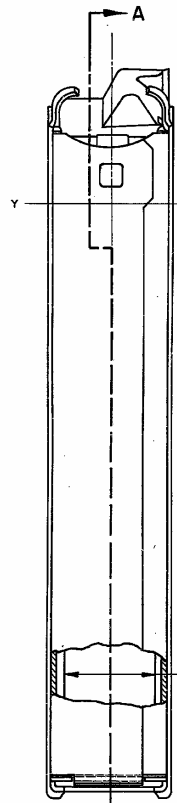
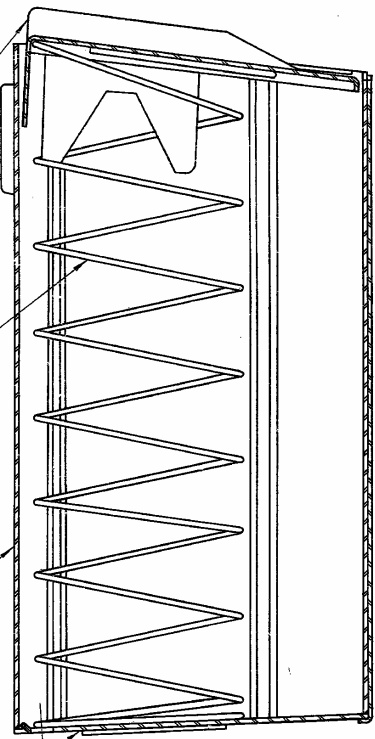
FOLLOWER ASSEMBLY - 7267019

SPRING - 7267078

TUBE ASSEMBLY - 7790197

BASE - 7790182

SECTION A-A



FOR FRONT RIB
 .72 + .04
 APPLIES BELOW
 LINE Y-Y WITH BASE
 INSERTED.

D 7790183

ORIGINAL DESIGN ACTIVITY FSCM NO. 132.1.3
 CURRENT DESIGN ACTIVITY FSCM NO. 19200
 U.S. ARMY ARMAMENT RESEARCH AND DEVELOPMENT CENTER
 DOWER, NEW JERSEY 07801

G	NDR W82051/840824	860121	
ECP	W52065/851233		
ECP	W402001/840215		
NOR	W852022/75-03-26	790401	SA 7/2/77
SEE	EO HRD 02138	77PR05	
(1)	SEE EO HRD 32078-2	25-10-00	
(1)	SEE EO 87048	11 MAR 88	
SEE	EO 3A29261	18 MAY 86	
SEE	EO 3A 2803	2 APR 86	
REV	DESCRIPTION	DATE	APPROV

SEE SEPARATE PARTS LIST 7790183

PART NO. 7790183

PHYSICAL PROPERTIES		TOLERANCES ON DECIMALS	ORIGINAL DATE OF DRAWING
VP		ANGLES	12 JUN 1958
DR	J9386974 RIFLE M14NM	MATERIAL	DESIGNER D.F.B.
DL	F7267000 RIFLE M14		CHECKER J.K.
PA		HEAT TREATMENT	TRACER E.A.S. ENGINEER J.H.
RE		FINAL PROTECTIVE FINISH	ENGINEER S. V.
DO NOT APPLY PART NO.			APPROVED BY <i>R.D. Henry</i> ORG CORPS
			APPROVED BY <i>R.D. Henry</i> ORG CORPS

DEPT OF THE ARMY
 U.S. ARMY WEAPONS COMMAND
 ROCK ISLAND, ILL 61201
 ONE SHEET
 D 7790183
 SHEET 1 OF 1
 RWH